



Domestic Fasteners and Forgings Since 1884

OIL & GAS CAPABILITIES





Domestic Fasteners and Forgings Since 1884

**Metric
Product
Starting
at M20**

OIL & GAS PRODUCTS AND SPECIFICATIONS

Dyson Corporation is your best choice for fabricated parts for offshore platforms, refineries, and other petrochemical applications. Common products include domestic 8-pitch ASTM A194 (2H) and ASTM A563 (DH) nuts, B7, B16, and stainless steel bolts.

Product line includes:

- Custom Forgings
- Pins and Shafts
- Heavy Hex Bolts
- Heavy Hex Nuts
- Spanner Nuts
- Turnbuckles
- Clevises
- Eyebolts/Eyebars
- Anchorage Pins
- Forged Plate
- Strut Pins
- Couplings
- Slotted Nuts
- Anchor Fasteners
- Jam Nuts
- Rolled Threads

SPECIFICATIONS

Threads

- UNC, 8UN, UNF, UNR and UNJ
- Class 2, 3 & 5
- Chaser, Single Point, Rolled or Ground
- Standard, Metric, ACME and Specials

Misc.

- Self Locking Fasteners
- Lockwire Holes
- Secondary Machining
- Special Machine Finishes
- Tight Tolerance Requirements
- Custom Testing and Inspection
- Special Assembly and Packaging
- Restricted Carbon Content of .35% Max Available
- NDT Testing (UT, MT & Radiograph)
- Prolongation Testing Available

Materials

- Carbon
- Alloy
- Stainless
- Nitronic
- Monel
- K500 Monel
- Inconel
- Titanium
- Brass
- Bronze
- Copper

Coatings

- Zinc
- Cadmium
- Phosphate
- Ceramic
- IVD
- Chrome
- Copper Flash
- Black Oxide
- MIL-C-87115

Common Product Specifications

- ASTM-A193 (gr B7, B16, SS)
- ASTM-A194 (gr 2, 2H, 7 & SS)
- ASTM-A307 (grades A & B)
- ASTM-A320 (gr L7 & L43)
- ASTM-A325
- ASTM-A354 (gr BC & BD)
- ASTM-A449
- ASTM-A490 (types 1 & 3)
- ASTM-A563 (gr A-C, DH & DH3)
- ASTM-A568 (8.8, 10.9 & 12.9)
- ASTM-A574
- ASTM-A615
- ASTM-A668 (all classes)
- ASTM-A709
- ASTM-A722
- SAE-J429 (grades 2, 5 & 8)
- SAE-J995 (grades 2, 5 & 8)
- Tool Steels
- DIN Standards
- ISO Standards
- Custom Requirements

PRODUCTS

Bolts

	<i>Diameters</i>	<i>Lengths</i>
Hex (regular & heavy)	1/2" thru 8"	up to 60'
Square (regular & heavy)	1/2" thru 8"	up to 60'
Liner/Taper (all styles)	1/2" thru 8"	up to 60'
T-Head	1" thru 8"	up to 60'
Eyebolts/Lifting Eyes	1" thru 8"	up to 60'
U-Bolts	1" thru 6"	up to 30'

Screws (Fitted Bolts)

	<i>Diameters</i>	<i>Lengths</i>
Hex Cap (regular & heavy)	1/2" thru 8"	up to 60'
Socket Head Cap	1/2" thru 8"	up to 60'
Slotted Head Flat	1/2" thru 8"	up to 60'
Socket Set (all types)	1/2" thru 8"	up to 60'
Flange (hex, square, and 12 pt.)	1/2" thru 8"	up to 60'

Studs and Rods

	<i>Diameters</i>	<i>Lengths</i>
Continuous Threaded (TFL)	1/2" thru 6"	up to 60'
Double End/Single End	1/2" thru 8"	up to 60'
Upset Tie-Rods	3/4" thru 5"	up to 60'

Nuts

	<i>Diameters</i>	
D-LOC® (sealing lock nut/full & jam)	1" thru 6"	
Various Sealing Systems	1/2" thru 3"	
Hex (full & jam/regular & heavy)	1/2" thru 12"	
Square (regular & heavy)	1/2" thru 18"	
Capnuts (hex or socket)	1/2" thru 12"	
Coupling RH/RH (all types)	3/4" thru 12"	
Sleeve RH/LH (all types)	3/4" thru 12"	

Custom Forgings

	<i>Diameters</i>	<i>10,000 lbs. Per Part</i>
Forged Bar	2" thru 20"	
Forged Plate	2" thru 20"	
Shafting	2" thru 20"	

Critical Application and Alternate Sizes by Request



Domestic Fasteners and Forgings Since 1884

The Dyson Corporation
53 Freedom Road
Painesville, Ohio 44077
Phone: 440-946-3500

Toll Free: 1-800-680-3600
Fax: 440-352-2700
salesquotes@dysoncorp.com
www.dysoncorp.com